

Metal tapping with short chips.



- Especially for high-strength steels, stainless steels and cast irons
- 5% cobalt HSS

Machine



Application

N 1.4.1	N 1.4.2	P 1	P 2	P 3	P 5
N1-4-1- Aluminum-based alloy-4000 series: Silicon	N1-4-2-- Aluminum Alloy- Series: 4000: 0,5%	P1- Unrealized steels	P2- Weakly allied steels	P3- strong alloy steels	P5- Ferritic stainless steels

Features



Properties and benefits

- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
965301100700200	8420609351631	PG	PG 7	20	DIN 40433	11,40	100	22	2-3	7,00	1	1
965301100900180	8420609351648	PG	PG 9	18	DIN 40433	14,00	100	25	2-3	9,00	1	1
965301101100180	8420609351655	PG	PG 11	18	DIN 40433	17,25	110	25	2-3	11,00	1	1
965301101350180	8420609351662	PG	PG 13,5	18	DIN 40433	19,00	125	25	2-3	12,00	1	1
965301101600180	8420609351679	PG	PG 16	18	DIN 40433	21,25	125	25	2-3	14,50	1	1
965301102100160	8420609351693	PG	PG 21	16	DIN 40433	27,00	150	28	2-3	16,00	1	1
965301102900160	8420609351709	PG	PG 29	16	DIN 40433	35,50	170	32	2-3	22,00	1	1