

Metal tapping with short chips.



- Especially for high-strength steels, stainless steels and cast irons
- 5% cobalt HSS

**Machine**



**Application**

<b>N</b> 1.4.1	<b>N</b> 1.4.2	<b>P</b> 1	<b>P</b> 2	<b>P</b> 3
N1-4-1- Aluminum-based alloy-4000 series: Silicon	N1-4-2-- Aluminum Alloy- Series 4000: 0,5%	P1- Unrealized steels	P2- Weakly allied steels	P3- strong alloy steels

**Features**



**Properties and benefits**

- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm<sup>2</sup>.



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
963301100180280	8420609348709	BSPG 1/8"	1/8"	28	DIN 5156	8,80	90	18	2-3	5,50	1	1
963301100140190	8420609348693	BSPG 1/4"	1/4"	19	DIN 5156	11,80	100	22	2-3	9,00	1	1
963301100380190	8420609348723	BSPG 3/8"	3/8"	19	DIN 5156	15,30	100	25	2-3	9,00	1	1
963301100120140	8420609348686	BSPG 1/2"	1/2"	14	DIN 5156	19,00	125	25	2-3	12,00	1	1
963301100340140	8420609348716	BSPG 3/4"	3/4"	14	DIN 5156	24,50	140	28	2-3	16,00	1	1
963301110000110	8420609348754	BSPG 1"	1"	11	DIN 5156	30,80	160	36	2-3	20,00	1	1
963301110140110	8420609348778	BSPG 1"1/4	1"1/4	11	DIN 5156	39,50	170	40	2-3	24,00	1	1