

**9622011 | Standard machine tap HSS-E5 (cobalt 5%) -UNC UNF -DIN 371 -Straight -2B -Reinforced shank**

Tap for short-chipping metals. Reinforced tail. Profile: UNC UNF.



- Especially for steels and cast irons
- 5% cobalt HSS

**Machine**



**Application**

P  
1

P1- Unrealized steels

P  
2

P2- Weakly allied steels

P  
3

P3- strong alloy steels

**Features**

UNC  
UNF

2B

FORM  
C

HSS  
E5

BRIGHT  
UNCOATED

DIN  
371

**Properties and benefits**

- +
- 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) → For general use in metals up to 1200 N/mm<sup>2</sup>.



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
962201100006320	8420609340314	UNC	N°6	32	DIN 371	2,85	56	11	2-3	3,00	1	1
962201100008320	8420609340338	UNC	N°8	32	DIN 371	3,50	63	12	2-3	3,40	1	1
962201100140200	8420609340406	UNC	1/4"	20	DIN 371	5,10	80	16	2-3	5,50	1	1
962201100380160	8420609340420	UNC	3/8"	16	DIN 371	7,90	90	18	2-3	7,00	1	1
962201100516180	8420609340444	UNC	5/16"	18	DIN 371	6,50	90	18	2-3	6,20	1	1
962201100010320	8420609340369	UNF	N°10	32	DIN 371	4,10	70	14	2-3	4,90	1	1
962201100140280	8420609340413	UNF	1/4"	28	DIN 371	5,50	80	16	2-3	5,50	1	1
962201100380240	8420609340437	UNF	3/8"	24	DIN 371	8,50	100	18	2-3	7,00	1	1