

Tap for steel. Passing tail. Profile: BSW.



- Especially for high-strength steels, stainless steels and cast irons
- Spiral flute
- 5% cobalt HSS

**Machine**



**Application**

<b>N</b> 1.4	<b>N</b> 2	<b>P</b> 1	<b>P</b> 2	<b>P</b> 3
N1-4-based alloy Aluminum-4000 Series: With Silicon	N2- Magnesium alloy	P1- Unrealized steels	P2- Weakly allied steels	P3- strong alloy steels

**Features**



**Properties and benefits**

- + Spiral flute : A flute shape that allows chips to be evacuated through the entrance to the hole. ↻ Allows better heat resistance due to better chip evacuation. For blind holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ↻ For general use in metals up to 1200 N/mm<sup>2</sup>.



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
961305100120120	8420609338366	BSW 1/2"	12	DIN 376	10,50	110	16	2-3	7,00	1	1	
961305100580110	8420609338441	BSW 5/8"	11	DIN 376	13,50	110	20	2-3	9,00	1	1	
961305100340100	8420609338403	BSW 3/4"	10	DIN 376	16,50	125	25	2-3	11,00	1	1	
961305110000080	8420609338519	BSW 1"	8	DIN 376	22,00	160	30	2-3	16,00	1	1	