

Tap for steel. Reinforced tail. Profile: BSW.



- Spiral flute
- 5% cobalt HSS

Machine



Application

N 1.4	N 2	P 1	P 2	P 3
N1-4-based alloy Aluminum-4000 Series: With Silicon	N2- Magnesium alloy	P1- Unrealized steels	P2- Weakly allied steels	P3- strong alloy steels

Features



Properties and benefits

- + Spiral flute : A flute shape that allows chips to be evacuated through the entrance to the hole. ➡ Allows better heat resistance due to better chip evacuation. For blind holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
961205100180400	8420609336713	BSW	1/8"	40	DIN 371	2,55	56	7	2-3	2,70	1	1
961205100316240	8420609336720	BSW	3/16"	24	DIN 371	3,70	70	10	2-3	4,90	1	1
961205100140200	8420609336706	BSW	1/4"	20	DIN 371	5,10	80	12	2-3	5,50	1	1
961205100516180	8420609336744	BSW	5/16"	18	DIN 371	6,50	90	12	2-3	6,20	1	1
961205100380160	8420609336737	BSW	3/8"	16	DIN 371	7,90	90	14	2-3	7,00	1	1