

by deformation tap for multi-applications. The ALINOX coating increases tool life and heat resistance.



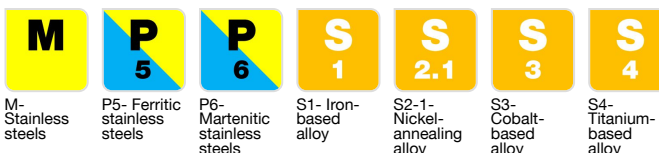
- Especially for stainless steels
- Precise thread tapping

- 5% cobalt HSS

Machine



Application



Features



Properties and benefits

- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².



| Code | EAN | Thread | Ø | Pitch | Norm | Drill | L | I | I4 | I5 | QTY | PCB |
|-----------------|---------------|--------|----|-------|---------|-------|-----|----|-------|------|-----|-----|
| 960IRH100300050 | 3221912233424 | M | 3 | 0.5 | DIN 371 | 2,80 | 56 | 10 | 2-2.5 | 2,70 | 1 | 1 |
| 960IRH100400070 | 3221912233431 | M | 4 | 0.7 | DIN 371 | 3,70 | 63 | 12 | 2-2.5 | 3,40 | 1 | 1 |
| 960IRH100500080 | 3221912233448 | M | 5 | 0.8 | DIN 371 | 4,65 | 70 | 12 | 2-2.5 | 4,90 | 1 | 1 |
| 960IRH100600100 | 3221912233455 | M | 6 | 1 | DIN 371 | 5,60 | 80 | 15 | 2-2.5 | 4,90 | 1 | 1 |
| 960IRH100800100 | 3221912233462 | MF | 8 | 1 | DIN 371 | 7,50 | 90 | 18 | 2-2.5 | 6,20 | 1 | 1 |
| 960IRH100800125 | 3221912233479 | M | 8 | 1.25 | DIN 371 | 7,40 | 90 | 18 | 2-2.5 | 6,20 | 1 | 1 |
| 960IRH101000100 | 3221912233486 | MF | 10 | 1 | DIN 371 | 9,50 | 90 | 18 | 2-2.5 | 8,00 | 1 | 1 |
| 960IRH101000150 | 3221912233493 | M | 10 | 1.5 | DIN 371 | 9,30 | 100 | 22 | 2-2.5 | 8,00 | 1 | 1 |
| 960IRH101200150 | 3221912233509 | MF | 12 | 1.5 | DIN 374 | 11,30 | 100 | 22 | 2-2.5 | 7,00 | 1 | 1 |
| 960IRH101200175 | 3221912233516 | M | 12 | 1.75 | DIN 376 | 11,20 | 110 | 22 | 2-2.5 | 7,00 | 1 | 1 |
| 960IRH101400150 | 3221912233523 | MF | 14 | 1.5 | DIN 374 | 13,30 | 100 | 22 | 2-2.5 | 7,00 | 1 | 1 |
| 960IRH101400200 | 3221912233530 | M | 14 | 2 | DIN 376 | 13,00 | 110 | 25 | 2-2.5 | 9,00 | 1 | 1 |
| 960IRH101600200 | 3221912233547 | M | 16 | 2 | DIN 376 | 15,00 | 110 | 28 | 2-2.5 | 8,00 | 1 | 1 |