

960AT21 | Flashcut machine tap HSSE-PM -TiN coated -M MF -DIN 371/374/376 -B Shape (GUN) -Interrupted thread -Rear conicity

High performance tap (sintered steel) for aluminium alloys. Particularly suitable for through taps thanks to its Gun entry.



■ Especially for aluminium

- GUN entry
- TiN coating

Machine



Application

N 1.1	N 1.2	N 1.3	N 1.5	N 1.6	N 1.7
N1-1- Aluminum-Series 1000 Alloy: Pure	N1-2- Aluminum-Series 2000 Alloy: with copper	N1-3- Alloy based on aluminum-series 3000: with manganese	N1-5- Aluminum-Series 5000 Alloy: with magnesium	N1-6- Alloy-based aluminum-series 6000: with magnesium and silicon	N1-7- Aluminum-Series Alloy 7000: With Zinc

Features



Properties and benefits

- + Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision. ➡ Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.
- + TiN coating: TiN base, thickness 2/4µm, hardness 2300HV, coefficient of friction 0.4, heat resistance 600°C. Protects against abrasion, oxidation, adhesion. ➡ Thermal shield. Allows you to increase service life, cutting speed, and progress. Reduces the axial load. General use.



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
960AT2100300050	8420609526213	M	3	0,5	DIN 371	2,50	56	10	4-4.5	2,70	1	1
960AT2100400070	8420609526220	M	4	0,7	DIN 371	3,30	63	12	4-4.5	3,40	1	1
960AT2100500080	8420609526237	M	5	0,8	DIN 371	4,20	70	14	4-4.5	4,90	1	1
960AT2100600100	8420609526244	M	6	1	DIN 371	5,00	80	16	4-4.5	4,90	1	1
960AT2100800125	8420609526251	M	8	1,25	DIN 371	6,75	90	18	4-4.5	6,20	1	1
960AT2101000150	8420609526268	M	10	1,5	DIN 371	8,50	100	20	4-4.5	8,00	1	1
960AT2101200175	8420609526275	M	12	1,75	DIN 376	10,25	110	22	4-4.5	7,00	1	1
960AT2101400200	8420609526282	M	14	2	DIN 376	12,00	110	28	4-4.5	9,00	1	1
960AT2101600200	8420609526299	M	16	2	DIN 376	14,00	110	28	4-4.5	9,00	1	1
960AT2100800100	8420609596087	MF	8	1	DIN 371	7,00	90	18	4-4.5	6,20	1	1
960AT2101000100	8420609596094	MF	10	1	DIN 374	9,00	90	18	4-4.5	8,00	1	1
960AT2101200150	8420609596100	MF	12	1,5	DIN 374	10,50	100	22	4-4.5	7,00	1	1
960AT2101400150	8420609596117	MF	14	1,5	DIN 374	12,50	100	22	4-4.5	9,00	1	1