

# 960ASH1 | Multi-application machine tap HSSE-PM -CrN PLUS coated -M MF -DIN 371/374/376 -Thread-former -6HX

By deformation tap (sintered steel) for aluminium alloys. CrN PLUS coating provides improved heat resistance and a reduced coefficient of friction.



- Especially for aluminium
- Precise thread tapping

## Machine



## Application

N 1.1	N 1.2	N 1.4.1	N 1.4.2	N 1.5	N 1.6	N 1.7	N 3
N1-1- Aluminum- Series 1000 Alloy: Pure	N1-2- Aluminum- Series 2000 Alloy: with copper	N1-4-1- Aluminum- based alloy-4000 series: Silicon	N1-4-2- Aluminum Alloy- Series 4000: 0,5%	N1-5- Aluminum- Series 5000 Alloy: with magnesium	N1-6- Alloy- based aluminum- series 6000: with magnesium and silicon	N1-7- Aluminum- Series Alloy 7000: With Zinc	N3- Copper alloy

## Features



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
960ASH100300050	3221912216892	M	3	0.5	DIN 371	2,80	56	10	2-2.5	2,70	1	1
960ASH100400070	3221912216908	M	4	0.7	DIN 371	3,70	63	12	2-2.5	3,40	1	1
960ASH100500080	3221912216915	M	5	0.8	DIN 371	4,65	70	12	2-2.5	4,90	1	1
960ASH100600100	3221912216922	M	6	1	DIN 371	5,60	80	15	2-2.5	4,90	1	1
960ASH100800100	3221912216939	MF	8	1	DIN 371	7,50	90	18	2-2.5	6,20	1	1
960ASH100800125	3221912216946	M	8	1.25	DIN 371	7,40	90	18	2-2.5	6,20	1	1
960ASH101000100	3221912216953	MF	10	1	DIN 371	9,50	90	18	2-2.5	8,00	1	1
960ASH101000150	3221912216960	M	10	1.5	DIN 371	9,30	100	22	2-2.5	8,00	1	1
960ASH101200150	3221912216977	MF	12	1.5	DIN 374	11,30	100	22	2-2.5	7,00	1	1
960ASH101200175	3221912216984	M	12	1.75	DIN 376	11,20	110	22	2-2.5	7,00	1	1
960ASH101400150	3221912216991	MF	14	1.5	DIN 374	13,30	100	22	2-2.5	9,00	1	1
960ASH101400200	3221912217004	M	14	2	DIN 376	13,00	110	25	2-2.5	9,00	1	1
960ASH101600200	3221912217011	M	16	2	DIN 376	15,00	110	28	2-2.5	9,00	1	1