

# 9606851 | Standard machine tap HSSE-PM -STEAM treatment -M MF -DIN 374/376 -C Shape -6H -Rear conicity -Dulofix shank

Tap (sintered steel) for steels, stainless steels, refractory alloys. STEAM treatment avoids cold sticking and reduces the friction coefficient.



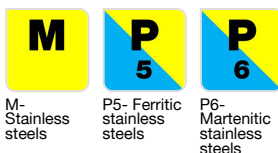
■ Especially for stainless steels

- Spiral flute
- STEAM treatment

### Machine



### Application



### Features



### Properties and benefits

- + Spiral flute : A flute shape that allows chips to be evacuated through the entrance to the hole. ➡ Allows better heat resistance due to better chip evacuation. For blind holes.
- + STEAM treatment : Steam oxidation treatment. ➡ Avoids cold bonding. Reduced coefficient of friction in steels.



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
960685100600100	8420609328473	M	6	1	DIN 376	5,00	80	10	2-2.5	3,40	1	1
960685100800125	8420609328503	M	8	1,25	DIN 376	6,75	90	12	2-2.5	4,90	1	1
960685101000150	8420609328527	M	10	1,5	DIN 376	8,50	100	14	2-2.5	5,50	1	1
960685101200175	8420609328558	M	12	1,75	DIN 376	10,25	110	16	2-2.5	7,00	1	1
960685101400200	8420609328589	M	14	2	DIN 376	12,00	110	18	2-2.5	9,00	1	1
960685101600200	8420609328619	M	16	2	DIN 376	14,00	110	18	2-2.5	9,00	1	1
960685101800250	8420609328640	M	18	2,5	DIN 376	15,50	125	25	2-2.5	11,00	1	1
960685102000250	8420609328664	M	20	2,5	DIN 376	17,50	140	25	2-2.5	12,00	1	1
960685102200250	8420609558931	M	22	2,5	DIN 376	19,50	140	25	2-2.5	14,50	1	1
960685102400300	8420609328701	M	24	3	DIN 376	21,00	160	30	2-2.5	14,50	1	1
960685100800100	8420609328497	MF	8	1	DIN 374	7,00	90	12	2-2.5	4,90	1	1
960685101000100	8420609328510	MF	10	1	DIN 374	9,00	90	14	2-2.5	5,50	1	1
960685101200150	8420609328541	MF	12	1,5	DIN 374	10,50	100	14	2-2.5	7,00	1	1
960685101400150	8420609328572	MF	14	1,5	DIN 374	12,50	100	18	2-2.5	9,00	1	1
960685101600150	8420609328602	MF	16	1,5	DIN 374	14,50	110	18	2-2.5	9,00	1	1