

**9606081 | Machine tap HSSE-PM -M MF -DIN 374/376 -B
Shape (GUN) -6H -Interrupted thread -Dulofix shank**

Tap (sintered steel) for aluminium alloys. Particularly suitable for through taps thanks to its Gun entry.



- Especially for aluminium
- GUN entry

Machine



Application

N 1.4 **N 2**
 N1-4-based alloy Aluminum-4000 Series: With Silicon
 N2- Magnesium alloy

Features



Properties and benefits

- + Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision. ↻
 Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
960608100600100	8420609324840	M 6	6	1	DIN 376	5,00	80	16	4-4.5	3,40	1	1
960608100800125	8420609324871	M 8	8	1,25	DIN 376	6,75	90	18	4-4.5	4,90	1	1
960608101000150	8420609324901	M 10	10	1,5	DIN 376	8,50	100	20	4-4.5	5,50	1	1
960608101200175	8420609324932	M 12	12	1,75	DIN 376	10,25	110	22	4-4.5	7,00	1	1
960608101400200	8420609324956	M 14	14	2	DIN 376	12,00	110	25	4-4.5	9,00	1	1
960608101600200	8420609324970	M 16	16	2	DIN 376	14,00	110	28	4-4.5	9,00	1	1