

# 9605851 | Standard machine tap HSSE-PM -STEAM treatment -M MF -DIN 371 -C Shape -6H -Rear conicity -Reinforced shank

Tap (sintered steel) for steels, stainless steels, refractory alloys. STEAM treatment avoids cold sticking and reduces the friction coefficient.

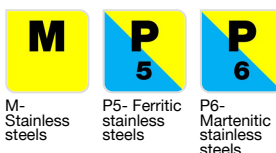


- Especially for stainless steels
- Precise and long-lasting thread tapping
- Made in Spain
- Rear conicity
- Spiral flute
- STEAM treatment

## Machine



## Application



## Features



## Properties and benefits

- + Rear conicity: reduced geometry of the threaded section at the end of the flute, designed to reduce cutting effort and the risk of jamming.
  - ➡ Reduces the torque required for tapping, limits the risk of jamming, and increases the ease and precision of your work.
- + Spiral flute : A flute shape that allows chips to be evacuated through the entrance to the hole. ➡ Allows better heat resistance due to better chip evacuation. For blind holes.
- + STEAM treatment : Steam oxidation treatment. ➡ Avoids cold bonding. Reduced coefficient of friction in steels.



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
960585100300050	8420609322419	M	3	0,5	DIN 371	2,50	56	5	2-2.5	2,70	1	1
960585100350060	8420609322426	M	3.5	0,6	DIN 371	2,90	56	6	2-2.5	3,00	1	1
960585100400070	8420609322433	M	4	0,7	DIN 371	3,30	63	7	2-2.5	3,40	1	1
960585100500080	8420609322440	M	5	0,8	DIN 371	4,20	70	9	2-2.5	4,90	1	1
960585100600100	8420609322457	M	6	1	DIN 371	5,00	80	10	2-2.5	4,90	1	1
960585100800125	8420609322488	M	8	1,25	DIN 371	6,75	90	12	2-2.5	6,20	1	1
960585101000150	8420609322518	M	10	1,5	DIN 371	8,50	100	14	2-2.5	8,00	1	1
960585100800100	8420609322471	MF	8	1	DIN 371	9,00	90	12	2-2.5	8,00	1	1
960585101000100	8420609322495	MF	10	1	DIN 371	9,00	90	14	2-2.5	8,00	1	1