

9605821 | Machine tap HSSE-PM -STEAM traetment -M MF -DIN 371 -B Shape (GUN) -Rear conicity

Tap (sintered steel) for steels, stainless steels and refractory alloys. Particularly suitable for through tapping thanks to its Gun entry.

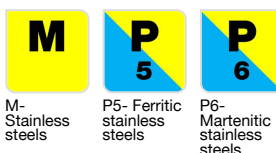


- Especially for stainless steels
- Precise and long-lasting thread tapping
- Made in Spain
- Rear conicity
- GUN entry
- STEAM treatment

Machine



Application



Features



Properties and benefits

- + Rear conicity: reduced geometry of the threaded section at the end of the flute, designed to reduce cutting effort and the risk of jamming.
 - ➡ Reduces the torque required for tapping, limits the risk of jamming, and increases the ease and precision of your work.
- + Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision.
 - ➡ Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.
- + STEAM treatment : Steam oxidation treatment.
 - ➡ Avoids cold bonding. Reduced coefficient of friction in steels.



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
960582100200040	8420609557460	M	2	0,4	DIN 371	1,60	45	8	4-4.5	2,10	1	1
960582100250045	8420609438042	M	2.5	0,45	DIN 371	2,00	50	9	4-4.5	2,10	1	1
960582100300050	8420609322204	M	3	0,5	DIN 371	2,50	56	10	4-4.5	2,70	1	1
960582100350060	8420609322211	M	3.5	0,6	DIN 371	2,90	56	11	4-4.5	3,00	1	1
960582100400070	8420609322228	M	4	0,7	DIN 371	3,30	63	12	4-4.5	3,40	1	1
960582100500080	8420609322235	M	5	0,8	DIN 371	4,20	70	14	4-4.5	4,90	1	1
960582100600100	8420609322242	M	6	1	DIN 371	5,00	80	16	4-4.5	4,90	1	1
960582100800125	8420609322273	M	8	1,25	DIN 371	6,75	90	18	4-4.5	6,20	1	1
960582101000150	8420609322297	M	10	1,5	DIN 371	8,50	100	20	4-4.5	8,00	1	1
960582100800100	8420609322266	MF	8	1	DIN 371	7,00	90	18	4-4.5	6,20	1	1
960582101000100	8420609322280	MF	10	1	DIN 371	9,00	90	18	4-4.5	8,00	1	1