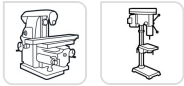




- **Precise thread tapping**
- **Threading of standard Steels**

- **Spiral flute**
- **5% cobalt HSS**

Machine



Application

N 1.4.1	N 1.4.2	P 1	P 2	P 3	P 5
N1-4-1- Aluminum-based alloy-4000 series: Silicon	N1-4-2-- Aluminum Alloy- Series: 4000: 0,5%	P1- Unrealized steels	P2- Weakly allied steels	P3- strong alloy steels	P5- Ferritic stainless steels

Features

M	4H	FORM C	35°	HSS E5	BRIGHT UNCOATED	DIN 374/376	CYL+	2-3 Hls
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Properties and benefits

- + **Spiral flute** : A flute shape that allows chips to be evacuated through the entrance to the hole. ➡ Allows better heat resistance due to better chip evacuation. For blind holes.
- + **5% cobalt high-speed steel**: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
960315101200175	8420609311246	M	12	1.75	DIN 376	10,25	110	16	2-3	7,00	1	1