

Tap for steel. Reinforced tail.



- Threading of standard Steels
- Spiral flute
- 5% cobalt HSS

Machine



Application

P 1	P 2	P 3	P 5
P1- Unrealized steels	P2- Weakly allied steels	P3- strong alloy steels	P5- Ferritic stainless steels

Features

M MF	6H	FORM C		HSS E5	BRIGHT UNCOATED	DIN 371		
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Properties and benefits

- + Spiral flute : A flute shape that allows chips to be evacuated through the entrance to the hole. ➡ Allows better heat resistance due to better chip evacuation. For blind holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
960203100200040	8420609298318	M	2	0,4	DIN 371	1,60	45	8	2.5-3	2,10	1	1
960203100300050	8420609298332	M	3	0,5	DIN 371	2,50	56	10	2.5-3	2,70	1	1
960203100400070	8420609298363	M	4	0,7	DIN 371	3,30	63	12	2.5-3	3,40	1	1
960203100500080	8420609298400	M	5	0,8	DIN 371	4,20	70	14	2.5-3	4,90	1	1
960203100600100	8420609298431	M	6	1	DIN 371	5,00	80	16	2.5-3	4,90	1	1
960203100700100	8420609298455	M	7	1	DIN 371	5,00	80	16	2.5-3	5,50	1	1
960203100800125	8420609298486	M	8	1,25	DIN 371	6,75	90	18	2.5-3	6,20	1	1
960203100900125	8420609298509	M	9	1,25	DIN 371	7,75	90	18	2.5-3	7,00	1	1
960203101000150	8420609298547	M	10	1,5	DIN 371	8,50	100	20	2.5-3	8,00	1	1
960203100500075	8420609298394	MF	5	0,75	DIN 371	4,25	70	12	2.5-3	4,90	1	1
960203100800100	8420609298479	MF	8	1	DIN 371	7,00	90	18	2.5-3	6,20	1	1