

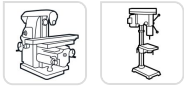
Tap for inserting into steels, stainless steels, aluminium.



■ Threading of standard Steels

■ Spiral flute
■ 5% cobalt HSS

Machine



Application

N 1.4.1	N 1.4.2	P 1	P 2	P 3	P 5
N1-4-1- Aluminum-based alloy-4000 series: Silicon	N1-4-2-- Aluminum Alloy- Series: 4000: 0,5%	P1- Unrealized steels	P2- Weakly allied steels	P3- strong alloy steels	P5- Ferritic stainless steels

Features



Properties and benefits

- + Spiral flute : A flute shape that allows chips to be evacuated through the entrance to the hole. ➡ Allows better heat resistance due to better chip evacuation. For blind holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
960057100300050	3221912250735	M-EG 3	0.5	TivolyNorm	3,15	63	12	2-3	3,40	1	1	
960057100400070	3221912250742	M-EG 4	0.7	TivolyNorm	4,20	70	14	2-3	4,90	1	1	
960057100500080	3221912250759	M-EG 5	0.8	TivolyNorm	5,25	80	16	2-3	4,90	1	1	
960057100600100	3221912250766	M-EG 6	1	TivolyNorm	6,30	90	18	2-3	6,20	1	1	
960057100800125	3221912250773	M-EG 8	1.25	TivolyNorm	8,40	100	20	2-3	8,00	1	1	
960057101000150	3221912250780	M-EG 10	1.5	TivolyNorm	10,40	110	22	2-3	7,00	1	1	
960057101200175	3221912250797	M-EG 12	1.75	TivolyNorm	12,50	110	25	2-3	9,00	1	1	