

9600151 | Standard "LEFT" machine tap HSS-E5 (cobalt 5%) -M -DIN 376 -C Shape -6H

"Left-hand" tap for steel, stainless steel and aluminium.



- **Left Thread**
- **Threading of standard Steels**

- **Spiral flute**
- **5% cobalt HSS**

Machine



Application

N 1.4.1	N 1.4.2	P 1	P 2	P 3	P 5
N1-4-1- Aluminum-based alloy-4000 series: Silicon	N1-4-2-- Aluminum Alloy- Series: 4000: 0,5%	P1- Unrealized steels	P2- Weakly allied steels	P3- strong alloy steels	P5- Ferritic stainless steels

Features

M	6H	FORM C	35°	HSS E5	BRIGHT UNCOATED	DIN 376		CYL+	2-3 hrs
----------	-----------	---------------	------------	---------------	------------------------	----------------	--	-------------	----------------

Properties and benefits

- + Spiral flute : A flute shape that allows chips to be evacuated through the entrance to the hole. → Allows better heat resistance due to better chip evacuation. For blind holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) → For general use in metals up to 1200 N/mm².



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
960015101200175	3221912241504	M	12	1.75	DIN 376	10,25	110	16	2-3	7,00	1	1