

9501011 | Set of 3 multi-application hand taps HSS -STEAM treatment -M -DIN 352 -Stepped profile -6H -Rear conicity

Multi-application high performance hand taps (steel, stainless steel, cast iron) thanks to their geometry and stepped profile.



- Especially for multiple applications
- Gradual work
- High-speed steel
- STEAM treatment

Machine



Application

K 1	K 2	K 3	M 1	M 2	N 1.4	N 2	O 1	O 2	P 1
K1- Malleable Cast iron	K2- Gray Cast iron	K3- Nodular and GS Cast iron	M1- austenitic stainless steels	M2- Super austenitic stainless steels	N1-4- based alloy Aluminum-4000 Series: With Silicon	N2- Magnesium alloy	O1- Thermoplastics	O2- Duroplasts	P1- Unrealized steels

Features

M	6H		HSS	STEAM TREATED	DIN 352	CYL+□	X3 SET
----------	-----------	--	------------	----------------------	----------------	--------------	---------------

Properties and benefits

- + High-speed steel: HSS substrate ➡ For general use in steels and cast irons up to 950 N/mm²
- + STEAM treatment : Steam oxidation treatment. ➡ Avoids cold bonding. Reduced coefficient of friction in steels.



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
950101100200040	8420609239175	M 2	0,4	DIN 352	1,60	36	11.5	2 >	8.5	2,10	3	1
950101100250045	8420609239199	M 2.5	0,45	DIN 352	2,00	40	12	2 >	8.5	2,10	3	1
950101100300050	8420609239212	M 3	0,5	DIN 352	2,50	40	11	2 >	8.5	2,70	3	1
950101100350060	8420609239229	M 3.5	0,6	DIN 352	2,90	45	12	2 >	8.5	3,00	3	1
950101100400070	8420609239243	M 4	0,7	DIN 352	3,30	45	12.5	2 >	8.5	3,40	3	1
950101100500080	8420609239274	M 5	0,8	DIN 352	4,20	50	14.5	2 >	8.5	4,90	3	1
950101100600100	8420609239298	M 6	1	DIN 352	5,00	50	15.5	2 >	8.5	4,90	3	1
950101100700100	8420609239304	M 7	1	DIN 352	5,00	50	19	2 >	8.5	4,90	3	1
950101100800125	8420609239311	M 8	1,25	DIN 352	6,75	56	22	2 >	8.5	4,90	3	1
950101100900125	8420609239328	M 9	1,25	DIN 352	7,75	63	22	2 >	8.5	5,50	3	1
950101101000150	8420609239335	M 10	1,5	DIN 352	8,50	70	24	2 >	8.5	5,50	3	1
950101101100150	8420609239342	M 11	1,5	DIN 352	9,50	70	24	2 >	8.5	6,20	3	1
950101101200175	8420609239359	M 12	1,75	DIN 352	10,25	75	29	2 >	8.5	7,00	3	1
950101101400200	8420609239373	M 14	2	DIN 352	12,00	80	29	2 >	8.5	9,00	3	1
950101101600200	8420609239380	M 16	2	DIN 352	14,00	80	31	2 >	8.5	9,00	3	1
950101101800250	8420609239397	M 18	2,5	DIN 352	15,50	95	39	2 >	8.5	11,00	3	1
950101102000250	8420609239403	M 20	2,5	DIN 352	17,50	95	39	2 >	8.5	12,00	3	1
950101102200250	8420609239410	M 22	2,5	DIN 352	19,50	100	40	2 >	8.5	14,50	3	1
950101102400300	8420609239427	M 24	3	DIN 352	21,00	110	45	2 >	8.5	14,50	3	1
950101102700300	8420609239434	M 27	3	DIN 352	24,00	110	50	2 >	8.5	16,00	3	1
950101103000350	8420609239441	M 30	3,5	DIN 352	26,50	125	56	2 >	8.5	18,00	3	1
950101103300350	8420609239458	M 33	3,5	DIN 352	26,50	125	56	2 >	8.5	20,00	3	1

Multi-application high performance hand taps (steel, stainless steel, cast iron) thanks to their geometry and stepped profile.

950101103600400	8420609239465	M	36	4	DIN 352	32,00	150	63	2 > 8.5	22,00	3	1
950101103900400	8420609239472	M	39	4	DIN 352	35,00	150	63	2 > 8.5	24,00	3	1
950101104200450	8420609239489	M	42	4,5	DIN 352	37,50	150	63	2 > 8.5	24,00	3	1