

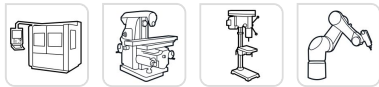
Drill designed for drilling steel and aluminium alloys. Made in France.



- Allows the enlargement of existing holes
- Rapid drilling
- Excellent surface finish
- Made in France

- 3-lip sharpening
- Monobloc carbide

Machine



Application

K	N	P 1	P 2	P 3
K- Ferrous Cast iron with Short Chips	N- Non-ferrous alloys	P1- Unrealized steels	P2- Weakly allied steels	P3- strong alloy steels

Features

HM CARB	BRIGHT UNCOATED	simDIN 1897	CYL		140°		2xd	h6
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Properties and benefits

- + 3-lip cutting: central cut with three cutting edges → High quality surface condition and circularity of the hole. Extremely robust, preferably for materials with short shavings.
- + Monobloc carbide (Milling) : Tungsten carbide. → Micrograin carbide for stable cutting edges and better wear resistance.



Code	EAN	Ø	d2/CM	L	l	lu	QTY	PCB
82405110300	3221910800765	3	3	46	27		1	1
82405110320	3221910800789	3.2	3.2	49	30		1	1
82405110330	3221910800796	3.3	3.3	49	30		1	1
82405110350	3221910800819	3.5	3.5	52	36		1	1
82405110400	3221910800864	4	4	55	38		1	1
82405110410	3221910800871	4.1	4.1	55	38		1	1
82405110420	3221910800888	4.2	4.2	55	38		1	1
82405110450	3221910800918	4.5	4.5	58	40		1	1
82405110470	3221910800932	4.7	4.7	58	40		1	1
82405110480	3221910800949	4.8	4.8	62	43		1	1
82405110500	3221910800963	5	5	62	43		1	1
82405110520	3221910800987	5.2	5.2	62	43		1	1
82405110550	3221910801014	5.5	5.5	66	45		1	1
82405110580	3221910801045	5.8	5.8	66	45		1	1
82405110600	3221910801069	6	6	66	45		1	1
82405110610	3221910801076	6.1	6.1	70	47		1	1
82405110620	3221910801083	6.2	6.2	70	47		1	1
82405110630	3221910801090	6.3	6.3	70	47		1	1
82405110650	3221910801113	6.5	6.5	70	47		1	1
82405110670	3221910801137	6.7	6.7	70	47		1	1
82405110680	3221910801144	6.8	6.8	74	49		1	1
82405110700	3221910801168	7	7	74	49		1	1
82405110750	3221910801212	7.5	7.5	74	49		1	1



8240511 | Solid carbide drill -DIN1897 -h6 -3 flutes

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82405110800	3221910801267	8	8	79	52	1	1
82405110850	3221910801311	8.5	8.5	79	52	1	1
82405110900	3221910801335	9	9	84	56	1	1
82405110950	3221910801359	9.5	9.5	84	56	1	1
82405111000	3221910801373	10	10	89	60	1	1