

## 8236361 | Z8-12 helical DIN6527L ULTRACUT coated carbide finishing end mill 55° h9 Chamfer

High performance finishing milling cutter for hardened steels >50 HRC. ULTRACUT coating allows an increase in cutting conditions. Made in France.





- Especially for high-strength steels, stainless steels and cast irons
- Especially for refractory alloys
- **Excellent surface finish**
- Maximum long life
- Made in France
- Monobloc carbide + PVD
- Multi-tooth toothing
- ULTRACUT coating

## Machine



















H- Steels & Darmed Fonts

K- Ferrous Cast iron with Short Chips

M-Stainless steels

P5- Ferritic P3- strong alloy steels stainless steels

**Features** 

















## **Properties and benefits**

- Monobloc carbide + PVD: Tool body made of solid tungsten carbide (HM) with a PVD coating. 

  ♣ Allows for better chip evacuation. Extends tool life and optimises cutting conditions.
- multi-tooth toothing: Multi-tooth milling cutter This geometry allows both finish milling and dynamic milling.
- ULTRACUT coating: Thickness 1/3μm, hardness 3800 HV, coefficient of friction 0,7, resistance to heat (900°C). S Allows for a significant increase in cutting conditions. Only for steel, cast iron, nickel alloys and titanium.



Item number	M3 EAN (13 digits) M3 Cut	ter diamet	ter∣Handle diameter or CM	1 lotal length	Trimmed length	Number of tee
82363610600	3221910824488	6	6	57	13	
82363610800	3221910824495	8	8	63	19	
82363611000	3221910824501	10	10	72	22	
82363611200	3221910824518	12	12	83	26	
82363611400	3221910824525	14	14	83	26	
82363611600	3221910824532	16	16	92	32	