

8236231 | Z6 helical carbide finishing end mill, ULTRACUT coating 55° h9 Chamfer

High performance finishing milling cutter for stainless steels. ULTRACUT coating allows an increase in cutting conditions. Made in France.





- Especially for Hard steels
- Especially for high-strength steels, stainless steels and cast irons
- Excellent surface finish
- Maximum long life
- Made in France
- Monobloc carbide + PVD
- Multi-tooth toothing
- ULTRACUT coating

Machine



Application













H- Steels & Darmed

K- Ferrous Cast iron with Short Chips
P3- strong alloy steels

Features















Properties and benefits

- ♣ Monobloc carbide + PVD : Tool body made of solid tungsten carbide (HM) with a PVD coating. ♣ Allows for better chip evacuation. Extends tool life and optimises cutting conditions.
- 🕂 multi-tooth toothing: Multi-tooth milling cutter 오 This geometry allows both finish milling and dynamic milling.
- → ULTRACUT coating: Thickness 1/3μm, hardness 3800 HV, coefficient of friction 0,7, resistance to heat (900°C). Allows for a significant increase in cutting conditions. Only for steel, cast iron, nickel alloys and titanium.



Item number M	3 EAN (13 digits) M3 (Cutter diameter H	landle diameter or CN	/I Total length	Trimmed length	Number of tee
82362310600	3221910823740	6	6	64	19	
82362310800	3221910823757	8	8	64	21	
82362311000	3221910823764	10	10	64	25	
82362311200	3221910823771	12	12	76	25	
82362311600	3221910823788	16	16	89	32	
82362312000	3221910823795	20	20	102	38	