

Straight flute reamers, used in short chip materials. Ideal for through holes.



- Especially for steels and cast irons
- Morse taper shank
- 5% cobalt HSS

**Machine**



**Application**

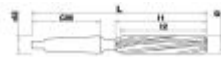
<b>K</b> 1	<b>K</b> 2	<b>K</b> 3	<b>P</b> 1	<b>P</b> 2	<b>P</b> 3
K1- Malleable Cast iron	K2- Gray Cast iron	K3- Nodular and GS Cast iron	P1- Unrealized steels	P2- Weakly allied steels	P3- strong alloy steels

**Features**



**Properties and benefits**

- + Morse taper shank: conical tenon shank for pillar drills and machine tools. ↻ Enables direct attachment by friction inside the femal cone of the machine. Reduces radial run-out.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ↻ For general use in metals up to 1200 N/mm².



Code	EAN	Ø	d2	L	I	I3	QTY	PCB
80401610600	3221910649722	6	CM1	138	72		1	1
80401610800	3221910649746	8	CM1	156	90		1	1
80401611000	3221910649777	10	CM1	168	102		1	1
80401611200	3221910649791	12	CM1	182	116		1	1
80401611300	3221910649807	13	CM1	182	116		1	1
80401611400	3221910649814	14	CM1	189	123		1	1
80401611600	3221910649838	16	CM2	210	130		1	1
80401611700	3221910649845	17	CM2	214	134		1	1
80401611800	3221910649852	18	CM2	219	139		1	1
80401612000	3221910649876	20	CM2	228	148		1	1
80401612100	3221910649883	21	CM2	232	152		1	1
80401612200	3221910649890	22	CM2	237	157		1	1
80401612400	3221910649913	24	CM2	268	169		1	1
80401612500	3221910649920	25	CM3	268	169		1	1
80401612600	3221910649937	26	CM3	273	174		1	1
80401612800	3221910649951	28	CM3	277	178		1	1
80401613000	3221910649975	30	CM3	281	182		1	1