

Reamers left hand helix cut right hand, act as an Archimedean screw. Lubricant fed forward, no risk of scratching the part of the hole already reamed.



- **Versatile use**
- **Cylindrical shank**
- **5% cobalt HSS**

**Machine**



**Application**

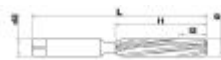
<b>K</b> 1	<b>K</b> 2	<b>K</b> 3	<b>M</b> 1	<b>M</b> 2	<b>P</b>
K1- Malleable Cast iron	K2- Gray Cast iron	K3- Nodular and GS Cast iron	M1- austenitic stainless steels	M2- Super austenitic stainless steels	P- Ferrous Long Chip Steels

**Features**



**Properties and benefits**

- + Cylindrical shank: the diameter of the shank is equal to the diameter of the tip. ➡ Enables versatile use on portable electrical tools and CNC machine tools.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².



Code	EAN	Ø	d2	L	I	I3	QTY	PCB
80401310100	3221910647612	1	1	38	15		1	1
80401310150	3221910647629	1,5	1.5	43	26		1	1
80401310200	3221910647636	2	2	49	31		1	1
80401310250	3221910647643	2,5	2.5	57	38		1	1
80401310300	3221910647650	3	3	57	38		1	1
80401310400	3221910647674	4	4	75	50		1	1
80401310500	3221910647698	5	5	86	59		1	1
80401310550	3221910647704	5,5	5.5	93	65		1	1
80401310600	3221910647711	6	6	101	71		1	1
80401310650	3221910647728	6,5	6.5	101	71		1	1
80401310700	3221910647735	7	7	109	78		1	1
80401310800	3221910647759	8	8	117	84		1	1
80401310900	3221910647773	9	9	125	88		1	1
80401310950	3221910647780	9,5	9.5	125	88		1	1
80401311000	3221910647797	10	10	133	97		1	1
80401311100	3221910647803	11	11	133	97		1	1
80401311200	3221910647810	12	12	151	110		1	1
80401311300	3221910647827	13	13	151	110		1	1
80401311400	3221910647834	14	14	160	114		1	1
80401311500	3221910647841	15	15	162	115		1	1
80401311600	3221910647858	16	16	170	120		1	1
80401311700	3221910647865	17	17	175	123		1	1
80401311800	3221910647872	18	18	182	132		1	1

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80401311900	3221910647889	19	19	159	140	1	1
80401312000	3221910647896	20	20	195	150	1	1