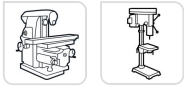


Tap for steels. Particularly suitable for through tapping thanks to its Gun entry.

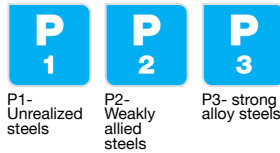


- Threading of standard Steels
- GUN entry
- 5% cobalt HSS

Machine



Application



Features



Properties and benefits

- + Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision. ➔ Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➔ For general use in metals up to 1200 N/mm².



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
160352101200150	3221912005977	MF	12	1,5	DIN 374	10,50	100	22	4-4.5	7,00	1	1
160352101200175	3221912005984	M	12	1,75	DIN 376	10,25	110	22	4-4.5	7,00	1	1
160352101400150	3221912005991	MF	14	1,5	DIN 374	12,50	100	22	4-4.5	9,00	1	1
160352101400200	3221912006004	M	14	2	DIN 376	12,00	110	25	4-4.5	9,00	1	1
160352101600200	3221912006011	M	16	2	DIN 376	14,00	110	28	4-4.5	9,00	1	1
160352101800250	3221912006028	M	18	2,5	DIN 376	15,50	125	32	4-4.5	11,00	1	1
160352102000250	3221912006035	M	20	2,5	DIN 376	17,50	140	32	4-4.5	12,00	1	1
160352102400300	3221912006042	M	24	3	DIN 376	21,00	160	32	4-4.5	14,50	1	1
160352102700300	3221912006059	M	27	3	DIN 376	24,00	160	36	4-4.5	16,00	1	1
160352103000350	3221912006066	M	30	3,5	DIN 376	26,50	180	40	4-4.5	18,00	1	1
160352103300350	3221912006073	M	33	3,5	DIN 376	26,50	180	40	4-4.5	20,00	1	1