

**1143741 | Fully ground HSS metal drill bit -DIN1897 -h8
-Special sharpening for metal sheet**

Drilling and blunting of steel and stainless steel sheets.



- Especially for sheet metal and tubing
- Ultra-precise drilling
- Rapid drilling
- Tough
- Made in France

- Sheet metal cutting
- Cylindrical shank
- 30° type N flute
- High-speed steel

Machine



Application



P1 - Unrealized steels
P2 - Weakly allied steels

Features



Properties and benefits

- + Sheet metal cutting: with centring tip and lip. ➡ Circular and burr-free drilling of thin sheet metals. Suitable for the misalignment of weld points.
- + Cylindrical shank: the diameter of the shank is equal to the diameter of the tip. ➡ Enables versatile use on portable electrical tools and CNC machine tools.
- + 30° type N flute: normal flute profile with a 30° helix angle. ➡ Suitable for general use. Provides good rigidity to the tool, as well as excellent drilling precision.
- + High-speed steel: HSS substrate ➡ For general use in steels and cast irons up to 950 N/mm²



Code	EAN	Ø	d2/CM	L	I	lu	QTY	PCB
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