

**1142101 | Fully ground HSS metal drill bit -STEAM treatment -NFE66075 -h8 -10xd -Extra long L400 mm -Conventional point**

High performance drill (10xØ) for versatile and deep drilling due to its geometry and substrate. (Total length: 400). Made in France.



- Especially for high-strength steels, stainless steels and cast irons
- Deep drilling
- Precise drilling
- Tough
- Made in France
  
- Conventional point
- Cylindrical shank
- 30° type N flute
- High-speed steel
- 118° tip

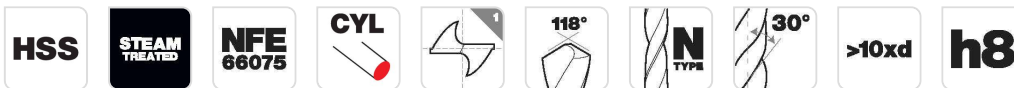
**Machine**



**Application**

<b>K</b> 2	<b>K</b> 3	<b>M</b> 1	<b>P</b> 1	<b>P</b> 2
K2- Gray Cast iron	K3- Nodular and GS Cast iron	M1- austenitic stainless steels	P1- Unrealized steels	P2- Weakly allied steels

**Features**



**Properties and benefits**

- + Conventional grinding: with a standard point sharpening ➡ Simple and robust, for versatile use. Enables good hole precision and wear resistance.
- + Cylindrical shank: the diameter of the shank is equal to the diameter of the tip. ➡ Enables versatile use on portable electrical tools and CNC machine tools.
- + 30° type N flute: normal flute profile with a 30° helix angle. ➡ Suitable for general use. Provides good rigidity to the tool, as well as excellent drilling precision.
- + High-speed steel: HSS substrate ➡ For general use in steels and cast irons up to 950 N/mm<sup>2</sup>
- + 118° tip: 118° tip angle for the sharpening of the drill bit. ➡ Suitable for general use in materials with long shavings. Enables the rapid attach of the material and simple centring.



Code	EAN	Ø	d2/CM	L	l	lu	QTY	PCB
11421010500	3221910845612	5	5	400	300		1	1
11421010600	3221910845636	6	6	400	300		1	1
11421010800	3221910845674	8	8	400	300		1	1
11421011000	3221910845711	10	10	400	300		1	1
11421011200	3221910845759	12	12	400	300		1	1