

# 1142091 | Fully ground HSS metal drill bit -STEAM treatment -NFE66075 -h8 -10xd -Extra long L315 mm -Conventional point

High performance drill (10xØ) for versatile and deep drilling due to its geometry and substrate. (Total length: 315). Made in France.



- Especially for high-strength steels and cast irons
- Deep and through-drilling
- Precise drilling
- Tough
- Made in France

- Conventional point
- Cylindrical shank
- 30° type N flute
- High-speed steel
- 118° tip

## Machine



## Application



## Features



## Properties and benefits

- + Conventional grinding: with a standard point sharpening ➡ Simple and robust, for versatile use. Enables good hole precision and wear resistance.
- + Cylindrical shank: the diameter of the shank is equal to the diameter of the tip. ➡ Enables versatile use on portable electrical tools and CNC machine tools.
- + 30° type N flute: normal flute profile with a 30° helix angle. ➡ Suitable for general use. Provides good rigidity to the tool, as well as excellent drilling precision.
- + High-speed steel: HSS substrate ➡ For general use in steels and cast irons up to 950 N/mm<sup>2</sup>
- + 118° tip: 118° tip angle for the sharpening of the drill bit. ➡ Suitable for general use in materials with long shavings. Enables the rapid attack of the material and simple centring.



Code	EAN	Ø	d2/CM	L	l	lu	QTY	PCB
11420910400	3221910845421	4	4	315	235		1	1
11420910450	3221910845438	4.5	4.5	315	235		1	1
11420910500	3221910845445	5	5	315	235		1	1
11420910550	3221910845452	5.5	5.5	315	235		1	1
11420910600	3221910845469	6	6	315	235		1	1
11420910650	3221910845476	6.5	6.5	315	235		1	1
11420910700	3221910845483	7	7	315	235		1	1
11420910750	3221910845490	7.5	7.5	315	235		1	1
11420910800	3221910845506	8	8	315	235		1	1
11420910850	3221910845513	8.5	8.5	315	235		1	1
11420910900	3221910845520	9	9	315	235		1	1
11420910950	3221910845537	9.5	9.5	315	235		1	1
11420911000	3221910845544	10	10	315	235		1	1



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11420911050	3221910845551	10.5	10.5	315	235	1	1
11420911100	3221910845568	11	11	315	235	1	1
11420911150	3221910845575	11.5	11.5	315	235	1	1
11420911200	3221910845582	12	12	315	235	1	1
11420911250	3221910845599	12.5	12.5	315	235	1	1
11420911300	3221910845605	13	13	315	235	1	1