Multi-application tapping.

- **Especially for multiple applications**
- **Stainless steel, steels and cast irons**
- **Especially for blind slots**
- **Precise and long-lasting thread tapping**
- **Made in Spain**

- Rear conicity
- Spiral flute
- High-speed steel
- STEAM treatment

Machine

Application

K1	K2	K3	M1	M2	N1.4	N2	O1	O2	P1
K1-Malleable Cast iron	K2- Gray Cast iron	K3-Nodular and GS Cast iron	M1-austenitic stainless steels	M2- Super austenitic stainless steels	N1-4- based alloy Aluminum-4000 Series: With Silicon	N2-Magnesium alloy	O1-Thermoplastics	O2-Duroplasts	P1-Unrealized steels

Features

M   6H   FORM C   35°   HSS   STEAM TREATED   ISO 529   CYL+□   2-2½ his

Properties and benefits

- ✚ Rear conicity: reduced geometry of the threaded section at the end of the flute, designed to reduce cutting effort and the risk of jamming. ➲ Reduces the torque required for tapping, limits the risk of jamming, and increases the ease and precision of your work.
- ✚ Spiral flute : A flute shape that allows chips to be evacuated through the entrance to the hole. ➲ Allows better heat resistance due to better chip evacuation. For blind holes.
- ✚ High-speed steel: HSS substrate ➲ For general use in steels and cast irons up to 950 N/mm²
- ✚ STEAM treatment : Steam oxidation treatment. ➲ Avoids cold bonding. Reduced coefficient of friction in steels.

Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	l	l4	l5	QTY	PCB
1050121030050	3221910678050	M	3	0,5	ISO 529	2,50	48	23	2-2.5	2,50	1	1
1050121040070	3221910678074	M	4	0,7	ISO 529	3,30	53	10	2-2.5	3,40	1	1
1050121050080	3221910678098	M	5	0,8	ISO 529	4,20	58	11	2-2.5	4,90	1	1
1050121060100	3221910678104	M	6	1	ISO 529	5,00	66	14	2-2.5	4,90	1	1
1050121080125	3221910678128	M	8	1,25	ISO 529	6,75	72	17.5	2-2.5	6,20	1	1
1050121100150	3221910678142	M	10	1,5	ISO 529	8,50	80	21	2-2.5	8,00	1	1
1050121120175	3221910678159	M	12	1,75	ISO 529	10,25	89	16	2-2.5	7,10	1	1
1050121140200	3221910678166	M	14	2	ISO 529	12,00	95	18	2-2.5	9,00	1	1
1050121160200	3221910678173	M	16	2	ISO 529	14,00	102	18	2-2.5	10,00	1	1
1050121180250	3221910678180	M	18	2,5	ISO 529	15,50	112	25	2-2.5	11,20	1	1
1050121200250	3221910678197	M	20	2,5	ISO 529	17,50	112	25	2-2.5	11,20	1	1