

Tapping of steels.



■ Threading of standard Steels

- Spiral flute
- High-speed steel

Machine



Application

P
1

P1- Unrealized steels

P
2

P2- Weakly allied steels

P
3

P3- strong alloy steels

Features

M

6H

FORM
C

35°

HSS

BRIGHT
UNCOATED

DIN
371/376

CYL+ □

2-2.5 Hls

Properties and benefits

- + Spiral flute : A flute shape that allows chips to be evacuated through the entrance to the hole. ➡ Allows better heat resistance due to better chip evacuation. For blind holes.
- + High-speed steel: HSS substrate ➡ For general use in steels and cast irons up to 950 N/mm²



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
1050101030050	3221910852566	M 3	0,5	DIN 371	2,50	56	5	2-2.5	1	1		
1050101040070	3221910852573	M 4	0,7	DIN 371	3,30	63	7	2-2.5	1	1		
1050101050080	3221910852580	M 5	0,8	DIN 371	4,20	70	9	2-2.5	1	1		
1050101060100	3221910852597	M 6	1	DIN 371	5,00	80	10	2-2.5	1	1		
1050101080125	3221910852603	M 8	1,25	DIN 371	6,75	90	12	2-2.5	1	1		
1050101100150	3221910852610	M 10	1,5	DIN 371	8,50	100	14	2-2.5	1	1		
1050101120175	3221910852627	M 12	1,75	DIN 376	10,25	110	16	2-2.5	1	1		
1050101140200	3221910852634	M 14	2	DIN 376	12,00	110	18	2-2.5	1	1		
1050101160200	3221910852641	M 16	2	DIN 376	14,00	110	18	2-2.5	1	1		
1050101180250	3221910852658	M 18	2,5	DIN 376	15,50	125	25	2-2.5	1	1		
1050101200250	3221910852665	M 20	2,5	DIN 376	17,50	140	25	2-2.5	1	1		