

Tapping of steels.



■ Threading of standard Steels

- GUN entry
- High-speed steel

Machine



Application



P1- Unrealized steels

P2- Weakly allied steels

P3- strong alloy steels

Features



Properties and benefits

- + Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision. ➔ Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.
- + High-speed steel: HSS substrate ➔ For general use in steels and cast irons up to 950 N/mm²



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
1050081030050	3221910852450	M 3	3	0,5	DIN 371	2,50	56	10	4-4.5	2,70	1	1
1050081040070	3221910852467	M 4	4	0,7	DIN 371	3,30	63	12	4-4.5	3,40	1	1
1050081050080	3221910852474	M 5	5	0,8	DIN 371	4,20	70	14	4-4.5	4,90	1	1
1050081060100	3221910852481	M 6	6	1	DIN 371	5,00	80	16	4-4.5	4,90	1	1
1050081080125	3221910852498	M 8	8	1,25	DIN 371	6,75	90	18	4-4.5	6,20	1	1
1050081100150	3221910852504	M 10	10	1,5	DIN 371	8,50	100	20	4-4.5	8,00	1	1
1050081120175	3221910852511	M 12	12	1,75	DIN 376	10,25	110	22	4-4.5	7,00	1	1
1050081140200	3221910852528	M 14	14	2	DIN 376	12,00	110	25	4-4.5	9,00	1	1
1050081160200	3221910852535	M 16	16	2	DIN 376	14,00	110	28	4-4.5	9,00	1	1
1050081180250	3221910852542	M 18	18	2,5	DIN 376	15,50	125	32	4-4.5	11,00	1	1
1050081200250	3221910852559	M 20	20	2,5	DIN 376	17,50	140	32	4-4.5	12,00	1	1