

Set of 3 hand taps (roughing, middle, finishing), for tapping steel, cast iron and plastics, using a left-hand turn or a ratchet tap holder.



■ Threading of standard Steels

■ High-speed steel



Machine



Application



P1-
Unrealized
steels

Features



Properties and benefits

+ High-speed steel: HSS substrate ➡ For general use in steels and cast irons up to 950 N/mm²



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
1050051030050	3221910551360	M 3	3	0,5	DIN 352	2,50	40	11	2 > 8.5	2,70	3	1
1050051040070	3221910551384	M 4	4	0,7	DIN 352	3,30	45	13	2 > 8.5	3,40	3	1
1050051050080	3221910551414	M 5	5	0,8	DIN 352	4,20	50	15	2 > 8.5	4,90	3	1
1050051060100	3221910551445	M 6	6	1	DIN 352	5,00	50	16	2 > 8.5	4,90	3	1
1050051070100	3221910551469	M 7	7	1	DIN 352	6,00	50	19	2 > 8.5	4,90	3	1
1050051080125	3221910551483	M 8	8	1,25	DIN 352	6,80	56	22	2 > 8.5	4,90	3	1
1050051100150	3221910551513	M 10	10	1,5	DIN 352	8,50	70	24	2 > 8.5	5,50	3	1
1050051120175	3221910551544	M 12	12	1,75	DIN 352	10,20	75	29	2 > 8.5	7,00	3	1
1050051140200	3221910551568	M 14	14	2	DIN 352	12,00	80	30	2 > 8.5	9,00	3	1
1050051160200	3221910551575	M 16	16	2	DIN 352	14,00	80	32	2 > 8.5	9,00	3	1
1050051180250	3221910551582	M 18	18	2,5	DIN 352	15,50	95	40	2 > 8.5	11,00	3	1
1050051200250	3221910551599	M 20	20	2,5	DIN 352	17,50	90	40	2 > 8.5	12,00	3	1
1050051220250	3221910551605	M 22	22	2,5	DIN 352	19,50	100	40	2 > 8.5	14,50	3	1
1050051240300	3221910853310	M 24	24	3	DIN 352	21,00	110	45	2 > 8.5	14,50	3	1
1050051270300	3221910853327	M 27	27	3	DIN 352	24,00	110	50	2 > 8.5	16,00	3	1
1050051300350	3221910853334	M 30	30	3,5	DIN 352	26,50	125	56	2 > 8.5	18,00	3	1